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## **Hydrothermal synthesis and properties of titania nanotubes doped with Fe, Ni, Zn, Cd, Mn**

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**Abstract.** Fe/TiO<sub>2</sub>, Mn/TiO<sub>2</sub>, Zn/TiO<sub>2</sub>, Cd/TiO<sub>2</sub>, Ni/TiO<sub>2</sub> titania nanotubes were synthesized by the method of direct hydrothermal synthesis. Their properties have been investigated using X-ray phase analysis and X-ray fluorescent analysis, high-resolution transmission electron microscopy, luminescent spectroscopy and Raman scattering. It has been ascertained that the Fe/TiO<sub>2</sub>, Mn/TiO<sub>2</sub>, Zn/TiO<sub>2</sub>, TiO<sub>2</sub> titania nanotubes possess the structure of Na<sub>2</sub>Ti<sub>2</sub>O<sub>4</sub>(OH)<sub>2</sub>. The structure of Cd/TiO<sub>2</sub> titania, probably, is mixture of anatase and rutile phases. We have found that Fe, Mn, Zn, Cd, Ni does not form solid solution with TiO<sub>2</sub>, and these metals are located in interlayer space. The mechanism of nanotube formation has been briefly discussed.

**Keywords:** titania, direct hydrothermal synthesis, nanotube.

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### **1. Introduction**

Simplicity and low cost of synthesis, high physical and chemical stability, nontoxicity of TiO<sub>2</sub> stimulated the search of ways to use this material in various industries. It is considered that TiO<sub>2</sub> must be used as photocatalyst [1, 2] or as electrodes in converters of solar energy to electric power [3, 4]. In both these cases, utilized is only a small part of sunlight energy, less than 8% [5]. It is related with a high bandgap value of TiO<sub>2</sub> modifications [6]. For instance, the direct energy gap of rutile TiO<sub>2</sub> modification is equal to 3.0±0.1 eV [6], brookite – 3.4±0.1 eV [6], anatase – 4.2 eV [7]. The indirect gap of anatase modification is equal to 3.2±0.1 eV [6].

In industrial applications, preference is usually shown for anatase modification, as it possesses higher photocatalytic activity as compared to rutile or brookite [8]. Any shift of optical response in the visible wavelength range due to doping TiO<sub>2</sub> with metals or non-metals, sensitization of TiO<sub>2</sub> with organic dyes or quantum dots possessing relatively narrow bandgaps (less than that of TiO<sub>2</sub>) gives a positive effect for photocatalysis and the coefficient of solar energy conversion into the electric one. The deficiency of TiO<sub>2</sub> sensitization with dyes lies in dye degradation [7]. The deficiency of doping TiO<sub>2</sub> with quantum dots is in

presence of percolation conductivity [7]. Doping metals and/or non-metals are free not only of these lacks but also open new possibilities to use TiO<sub>2</sub>, for example, for creation of memory cells from TiO<sub>2</sub> doped with ferromagnetic atoms (Fe and Co) [9, 10]. From all the possible configurations (quantum dots, wires, bars, sheets, nanotubes) [11] in photocatalysts and solar cells, it is desirable to use structures with the most strongly developed surface. Being doped with metals and/or non-metals, nanotubes are these structures. There exist three variants to include atoms of metals or non-metals to TiO<sub>2</sub> nanotubes, which is accompanied with changing the bandgap of TiO<sub>2</sub>. First, they can replace titanium (at cation doping) [12, 13] or oxygen (at anion doping) [12, 14]. When the concentration of impurity atoms is high (several percents), they can form the impurity band in the middle of forbidden band TiO<sub>2</sub> [13] or can form substitutional solid solutions with metal atoms instead of titanium ones [15, 16]. Second, doping atoms can occupy interstitial positions [14]. Third, atoms of metal and/or non-metal can take their place between the layers of TiO<sub>2</sub> (intercalation) [17, 18] or take place on the internal and external surfaces of nanotubes. From a great number of doping TiO<sub>2</sub> cations, we have used Fe, Ni, Zn, Cd, Mn cations because titania Fe/TiO<sub>2</sub> [13], Mn/TiO<sub>2</sub> [13], Ni/TiO<sub>2</sub> [19], Zn/TiO<sub>2</sub> [20], Cd/TiO<sub>2</sub> [21]

have high photocatalytic activity. Comparison of properties inherent to these catalysts can be made only in case when these titanates are synthesized using the same method, as their crystalline structure, morphology, component composition depends on the synthesis conditions. From all the variety of physical (ion implantation, magnetron or thermal sputtering, laser ablation, etc.) and chemical (sol-gel method, hydrothermal, solvothermal, direct oxidation, chemical and electrolytic deposition and so on) methods to synthesize doped TiO<sub>2</sub> [7, 12], we showed preference for the direct hydrothermal method because of its low cost, simplicity and reliability to control synthesis parameters (molar composition, temperature, time of synthesis, pressure).

The following methods were used to control parameters of the obtained samples. Morphology of the samples (length, thickness of walls of nanotubes and their architecture) was determined using a transmission X-ray microscope ПЭМ-125K (firm "SELMI", Sumy). Elemental composition of the samples was determined using the X-ray fluorescent microscope JEOL JSM 6490 LV (Japan). X-ray phase analysis of the samples was performed using the BRUKER-D8 X-ray diffractometer of the firm ADVANC with CuK<sub>α</sub> radiation. Optical properties (luminescence, Raman scattering) were investigated at room temperature using microraman spectrometer (T64000 JobinYvons spectrometer) equipped with the argon-krypton (Spectra Physics Stability 2018\_RMAr<sup>+</sup>/Kr<sup>+</sup> laser) and helium-cadmium lasers. Excitation of the samples was carried out at the wavelengths 488.0 and 325 nm. Wavelengths of Raman scattering and luminescence were measured with uncertainties 0.1 cm<sup>-1</sup> and 0.1 nm, accordingly. Specific surface areas of the samples were determined via low temperature nitrogen desorption.

## 2. Synthesis

We used the hydrothermal method to prepare TiO<sub>2</sub> nanotubes. Nanotubes were obtained by treating industrial TiO<sub>2</sub> of TC model (anatase, specific surface S<sub>sp</sub> = 12 m<sup>2</sup>/g) in a 10 M NaOH aqueous solution at 150-160 °C for 6 days within an autoclave with Teflon liners. After that, the residue was separated by filtration, washed in 0.05 M nitric acid solution and distilled water to pH 7 of washing water. Then, the residue was dried first at room temperature for 20 hours, and further for 4 hours at 60 °C, with following calcination at 300-400 °C for 2 hours (with 1°/min temperature growth).

The nanotubes doped with metals were prepared as follows. 0.5 g of TiO<sub>2</sub> powder and calculated amount of Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O, NiCl<sub>2</sub>·6H<sub>2</sub>O, Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O, Zn(CH<sub>3</sub>COO)<sub>2</sub>·2H<sub>2</sub>O, 3CdSO<sub>4</sub>·8H<sub>2</sub>O, accordingly, were dispersed in 30 ml 10 M water solution of NaOH. Reactionary mixture was mixed for 2 hours at room temperature to obtain homogeneous solution. The molar ratio of titanium:metal was equal to 20:1. Then, the reactionary mixture was transferred into a steel

autoclave with teflon liners and added with 10 ml of distilled water. The hydrothermal and postsynthetic treatment were carried out in such a way as at the synthesis of titanium nanotubes that was not doped by metals.

## 3. Morphology and component composition

Analysis of transmission electron microscopic patterns (Fig. 1) allow to determine that initial TiO<sub>2</sub> (TC model) is powder, Ni/TiO<sub>2</sub> is mixture of plates of nanometer sizes and short (<20 nm) nanotubes with the opened ends. Other titanates also had a structure of nanotubes with the opened ends (Fig. 1). The shape of nanotubes is close to the cylindrical one along all their length. The value of internal and external diameters of nanotubes is shown in Table 1. The length of nanotubes is few tens to few hundred nanometers. The specific surface (S<sub>sp</sub>) is also shown in Table 1. Chemical composition of the samples was determined using the X-ray fluorescence analysis. It is shown in Table 2. Elements with numbers larger than five in Periodic Table of elements were registered, but hydrogen content was not determined. The error in determination of component composition did not exceed 0.01%.

## 4. X-ray diffraction

X-ray investigations of the synthesized samples were performed using X-ray powder diffraction patterns. The basic features of these patterns are shown in Fig. 2. They are as follows:

- 1) The angular dependence of the intensity of diffraction peaks from TiO<sub>2</sub> TC model coincides with the standard diffraction pattern of polycrystalline anatase TiO<sub>2</sub> phase [22, 23] in which any preferred orientation is absent.
- 2) The angular dependence of the intensity of diffraction peaks from Cd/TiO<sub>2</sub> is indicative of mixture inherent to anatase and rutile modifications (Table 3).
- 3) The X-ray diffraction pattern of other hydrothermally modified TiO<sub>2</sub> structures coincide with a diffraction pattern from the Na<sub>2</sub>Ti<sub>2</sub>O<sub>4</sub>·(OH)<sub>2</sub> nanotubes (Table 4).
- 4) The difference in angular positions of reflections (Fig. 2, Tables 3 and 4) of TiO<sub>2</sub>, Fe/TiO<sub>2</sub>, Zn/TiO<sub>2</sub>, Mn/TiO<sub>2</sub>, Ni/TiO<sub>2</sub> nanotubes lies within errors of their determination.
- 5) The direct hydrothermal synthesis of titanate nanotubes in the presence of metal salts influences only on angular position of the reflection located in the vicinity of 10° (Fig. 2, Tables 3 and 4). This reflection characterizes the distance between adjacent layers in the wall of nanotubes. The angular position of this reflection allows estimating the distance *d* between layers in nanotubes (Table 1), according to the Bragg equation

$$d = \frac{\lambda}{2 \sin \Theta}, \quad (1)$$

where  $\lambda$  is the wavelength of X-rays ( $\text{CuK}_\alpha$  radiation,  $\lambda = 0.15406 \text{ nm}$ ),  $\Theta$  is the diffraction angle. The error of  $d$  determination is less than 0.02%.

- 6) We did not find any reflections inherent to lattices of metals (Na, Ni, Mn, Zn, Fe), their oxides and hydroxides (Table 2).
- 7) The intensity of reflections for hydrothermally modified  $\text{TiO}_2$  structures is considerably less, while the half-width is higher than the analogical parameters of  $\text{TiO}_2$  TC model. It is caused by insufficient crystallization of structures [28] and small amount of layers in the walls of nanotubes [29].

## 5. Raman scattering

We used the spectrometer Bruker FRA106 FT-Raman in geometry of quasi-inverse Raman scattering to study  $\text{TiO}_2$  nanotubes at room temperature. As an excitation source for  $\text{TiO}_2$ , we used the argon laser operating at 514.5 nm. The laser power directed at the sample was equal to 20 mW. Raman spectra of doped and undoped  $\text{TiO}_2$  nanotubes and initial  $\text{TiO}_2$  (TC model) are shown in Fig. 3. The position of peaks inherent to the vibrational modes of  $\text{TiO}_2$  (TC model) coincide with vibrational modes for  $\text{TiO}_2$  anatase modification (Table 5) that were found using the group-theoretical analysis [30] and presented by Rigy [31].

The forms and spectral positions of vibrational modes for doped with metal and undoped  $\text{TiO}_2$  nanotubes are close to each other (Fig. 3, Table 6). The

**Table 1. Geometrical parameters of  $\text{TiO}_2$  nanotubes undoped and doped with metal ions.**

No.	Material	Interlayer distance, nm	External diameter, nm	Internal diameter, nm	Difference of diameters, nm	Number of layers	$S_{sp.}$ , $\text{m}^2/\text{g}$
1	$\text{Ti}^{4+}:\text{Fe}^{2+}$	0.925	10.1	4.4	5.7	3.08	193
2	$\text{Ti}^{4+}:\text{Mn}^{2+}$	0.913	8.4	4.1	4.3	2.36	210
3	$\text{Ti}^{4+}:\text{Ni}^{2+}$	0.939					120
4	$\text{Ti}^{4+}:\text{Zn}^{2+}$	0.996					153
5	$\text{Ti}^{4+}:\text{Cd}^{2+}$	0.997	11.0	4.2	6.8	3.41	51
6	THT	0.996	9.0	4.15	4.85	2.43	205
7	TC	1.465					12

**Table 2. Chemical composition of samples.**

Synthesis conditions	$\text{TiO}_2$ %	$\text{Na}_2\text{O}$ %	$\text{Al}_2\text{O}_3$ %	$\text{SiO}_2$ %	$\text{P}_2\text{O}_5$ %	$\text{FeO}$ %	$\text{MnO}$ %	$\text{NiO}$ %	$\text{CdO}$ %	$\text{CaO}$ %	$\text{ZnO}$ %
$\text{TiO}_2$ (TC),	98.53		0.58		0.89						
$\text{Ti}^{4+}:\text{Fe}^{2+} = 20:1$ HTS 160 °C / 6 days, TA 300 °C	89.42	6.18	0.35	0.81		2.9					
$\text{Ti}^{4+}:\text{Mn}^{2+} = 20:1$ HTS 160 °C / 6 days, TA 300 °C	90.61	6.41	0.24	0.19			2.47				
$\text{Ti}^{4+}:\text{Ni}^{2+} = 20:1$ HTS 160 °C / 6 days, TA 300 °C	84.00	9.82	0.35	0.43				5.69			
$\text{Ti}^{4+}:\text{Zn}^{2+} = 20:1$ HTS 150 °C / 6 days, TA 300 °C	85.08	14.37	0.31	0.14		0.33					$< 10^{-2}$
$\text{Ti}^{4+}:\text{Cd}^{2+} = 20:1$ HTS 150 °C / 6 days, TA 300 °C	77.63	7.71	0.36						14.5		
$\text{TiO}_2$ -THT HTS 150 °C / 6 days, TA 300 °C	88.39	11.61									

HTS – hydrothermal synthesis, TA – thermal annealing.

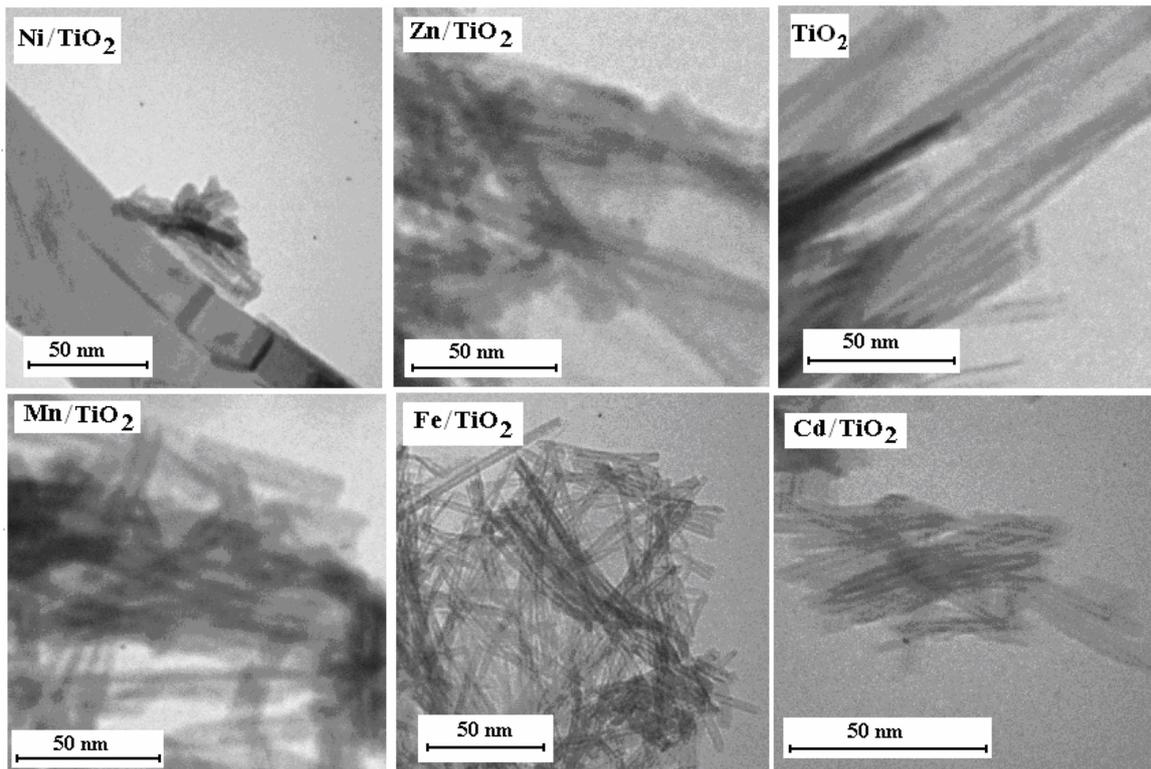


Fig. 1. Electron microscopy images of titanates.

vibrational modes of Cd/TiO<sub>2</sub> nanotubes belong to mixture modifications of rutile and anatase (Table 5). In Ni/TiO<sub>2</sub> nanotubes, one can observe only 4 vibrational modes peaking at 156.5, 277.8, 400, 600.8 cm<sup>-1</sup>. The first three modes coincide with modes of brookite modification TiO<sub>2</sub>, and the latter mode coincides with that of TiO<sub>2</sub> rutile modification.

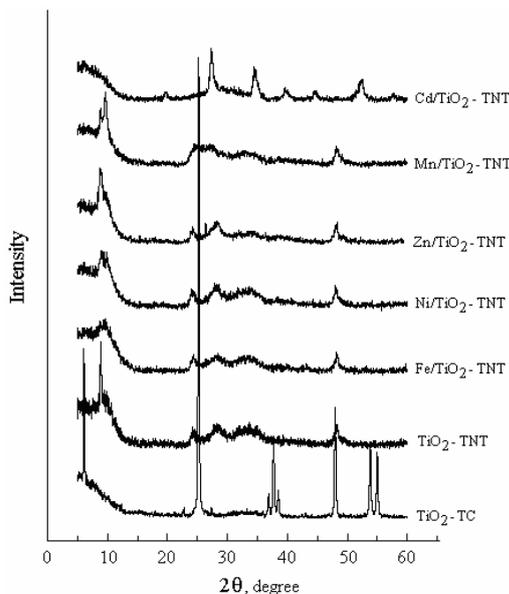


Fig. 2. X-ray diffraction patterns of initial TiO<sub>2</sub> (TC model) and titania nanotubes (TNT).

Hydrothermal treatment of initial TiO<sub>2</sub> (TC model) in the presence of metal salts in alkaline solution causes the following changes in spectra of Raman scattering (Fig. 3). 1) The width of peaks increases and their intensities decrease. 2) Raman scattering modes can shift by  $\pm 20$  cm<sup>-1</sup> relatively to peaks for initial TiO<sub>2</sub> (TC model). 3) The new vibrational modes appear (Tables 5 and 6). The first two factors are induced by the following factors: a confinement (by influence of sizes of nanotubes or grains) [32, 33]; temperature and number of calcinations, which determines the degree of

Table 3. Angular position of reflections of rutile and hydrothermally synthesized Cd/TiO<sub>2</sub> nanotubes.

Rutile (JCPDS) [24], 2θ, degree	Cd/TiO <sub>2</sub> , 2θ, degree	Rutile [25], 2θ, degree	<i>hkl</i>
	6.16		
	19.8		
27.6	27.4	27.2	110
	34.5		
36.4	–	36.1	101
39.5	39.7	39.3	200
41.5	–	41.4	111
44.0	44.7	43.9	210
	52.4		
54.5	–	54.3	211
57.0	56.4	56.4	220

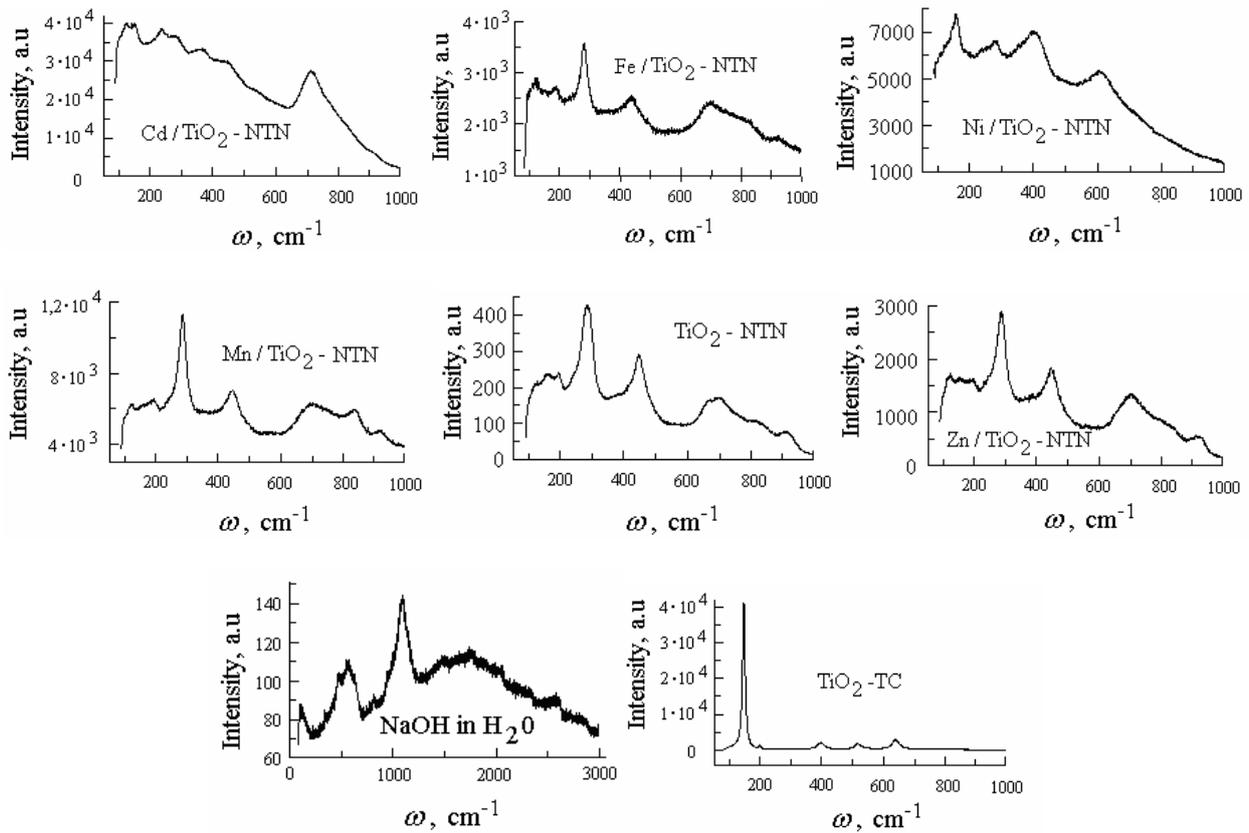


Fig. 3. Raman spectra of TiO<sub>2</sub> (TC model) and titania nanotubes (TNT).

crystallization of nanoparticles [32]; nonstoichiometry (more precisely to the oxygen deficit) [34, 35]. In particular, in Cd/TiO<sub>2</sub> the mode  $\omega = 235 \text{ cm}^{-1}$  is the one of high-order vibration of Ti–O–H bond [35, 36]; the mode  $\omega = 126 \text{ cm}^{-1}$  arises from the Na–O bond [35]. Appearance of the modes  $\omega = (357 - 358) \text{ cm}^{-1}$  and  $\omega = 716 \text{ cm}^{-1}$  is possibly caused by the presence of some amount of Cd(OH)<sub>2</sub> or cadmium oxide that can appear in the process of hydrothermal synthesis of Cd/TiO<sub>2</sub>.

In hydrothermally synthesized nanotubes (Table 6), the mode  $\omega = (119 - 125) \text{ cm}^{-1}$  characterizes vibration of the Na–O bond [35], the modes  $\omega = (151 - 158) \text{ cm}^{-1}$  and  $\omega = (189 - 192) \text{ cm}^{-1}$  are analogical to vibrational E<sub>g</sub> modes of TiO<sub>2</sub> in anatase modification [32], the modes  $\omega = (283 - 286) \text{ cm}^{-1}$  can characterize stretching vibrations of Na–O–Ti bond [37], the mode  $\omega = (442 - 447) \text{ cm}^{-1}$  are E<sub>g</sub> mode of rutile modification TiO<sub>2</sub> (Table 5), the mode  $\omega = (910 - 926) \text{ cm}^{-1}$  is characteristic for stretching vibration of Ti=O or Ti–O–Ti [33]. Nature of

modes close to  $\omega = (698 - 701) \text{ cm}^{-1}$  needs additional investigations.

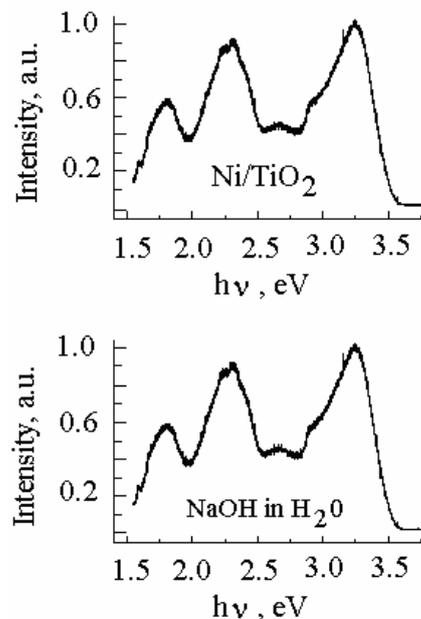


Fig. 4. Luminescence spectra of the titania nanotubes Ni/TiO<sub>2</sub> and NaOH aqueous solutions.

**Table 4. X-ray diffraction of nanotubes made of Na<sub>2</sub>Ti<sub>2</sub>O<sub>4</sub>, TiO<sub>2</sub>, Mn/TiO<sub>2</sub>, Zn/TiO<sub>2</sub>, Fe/TiO<sub>2</sub> and Ni/TiO<sub>2</sub> titanates.**

Ni/TiO <sub>2</sub> , 2θ, degree	Na <sub>2</sub> Ti <sub>2</sub> O <sub>4</sub> (OH) <sub>2</sub> [26, 27], 2θ, degree	TiO <sub>2</sub> , 2θ, degree	Mn/TiO <sub>2</sub> , 2θ, degree	Zn/TiO <sub>2</sub> , 2θ, degree	Fe/TiO <sub>2</sub> , 2θ, degree	<i>hkl</i>
8.85	9.18	8.81	9.17	8.88	9.35	200*
25.00	24.30	24.24	24.22	24.16	24.45	110
27.95	28.14	28.37	28.15	28.22	28.22	600
32.96	34.24	32.83	33.40	32.80	33.15	301
38.65	3806	38.55		38.44	38.55	501
48.27	48.14	48.24	48.15	48.14	48.22	020
	61.76					002

\* $d_{200}$  is approximately equal to the distance between adjacent layers.

**Table 5. Positions of band peaks for Raman scattering from initial TiO<sub>2</sub> (TC model) and Cd/TiO<sub>2</sub>.**

Anatase				Rutile			
GTA $\omega_m$ , cm <sup>-1</sup> [30],	$\omega_m$ , cm <sup>-1</sup> [31]	TiO <sub>2</sub> -TC* $\omega_m$ , cm <sup>-1</sup>	Mode	GTA $\omega_m$ , cm <sup>-1</sup> [30]	$\omega_m$ , cm <sup>-1</sup> [31]	Cd/TiO <sub>2</sub> $\omega_m$ , cm <sup>-1</sup>	Mode
146.4	144	146.6	E <sub>g</sub>			124	
	197	198.7	E <sub>g</sub>	143	143	149	B <sub>1g</sub>
396.9	399	396.8	B <sub>1g</sub>		235	235	
518	519	516.3	A <sub>1g</sub> /B <sub>1g</sub>		357	358	
641.3	639	639.9	E <sub>g</sub>	447	447		E <sub>g</sub>
				612	612		A <sub>1g</sub>
						716	
				826	826		B <sub>2g</sub>

\*Initial TiO<sub>2</sub>, TC model.

GTA – group-theoretical analysis.

**Table 6. Positions of band peaks for Raman scattering from titanates.**

TiO <sub>2</sub> , $\omega_m$ , cm <sup>-1</sup>	Zn/TiO <sub>2</sub> , $\omega_m$ , cm <sup>-1</sup>	Mn/TiO <sub>2</sub> , $\omega_m$ , cm <sup>-1</sup>	Fe/TiO <sub>2</sub> , $\omega_m$ , cm <sup>-1</sup>
125	119	119	119
158	151		
192	192	190	189
283	286	284	283
447	449	444	442
698	701	699	700
910	920	920	926

## 6. Luminescence

Luminescence of titanates was researched at room temperature by using T64000 JobinYvons spectrometer. Spectra were excited with the radiation of a helium-neon laser ( $\lambda = 325$  nm).

Presence of a large amount of surface defects gives rise to high speed of surface recombination. As a result, the TiO<sub>2</sub> luminescence photoresponse does not exceed 0.002 [38]. Luminescence of NaOH in aqueous solution with titanates prevents to research TiO<sub>2</sub> luminescence. At temperatures of calcination lower than 300 °C only physically adsorbed water remains. The intercalational OH-groups are observed both at temperatures lower than 300 °C and higher than 300 °C. In particular, the

intercalational nickel atoms strongly interact with water that is present in the interlayer space. As a consequence, this water is incompletely eliminating from interlayer space at 300 °C temperature of calcination (Table 2). Thereof, these luminescence spectra of water and Ni/TiO<sub>2</sub> show complete (even in details) coincidence (Fig. 4). Luminescence of water prevails in other titanates, too (Fig. 5). Their spectra differ from each other only by different ratios for band intensities relatively to the most pronounced band (Fig. 5).

## 7. Discussion

TiO<sub>2</sub> belongs to the group of the layered crystals. Every layer consists of 3 monoatomic sheets (Fig. 6a). Interaction between atoms in a sheet is strong (Coulomb), and between layers it is weak (van-der-Waals) (Fig. 6b). Introduction of TiO<sub>2</sub> nanoparticles to water solution of NaOH or in mixture of water solution of NaOH and metal salt accompanied by adsorption of water molecules, OH-groups, sodium and metal atoms on surfaces of TiO<sub>2</sub> particles (Fig. 6c). The high orientational order of molecules comprising about 0.7 nm (approximately 2.5 monolayer of water) water layer is formed [39]. Between themselves, the molecules of water are related by hydrogen bonds. Oxygen of water and OH-groups forms a bond with surface atoms of TiO<sub>2</sub> [40, 41]. The metal ions form bonds like Ti – O – Na [35].

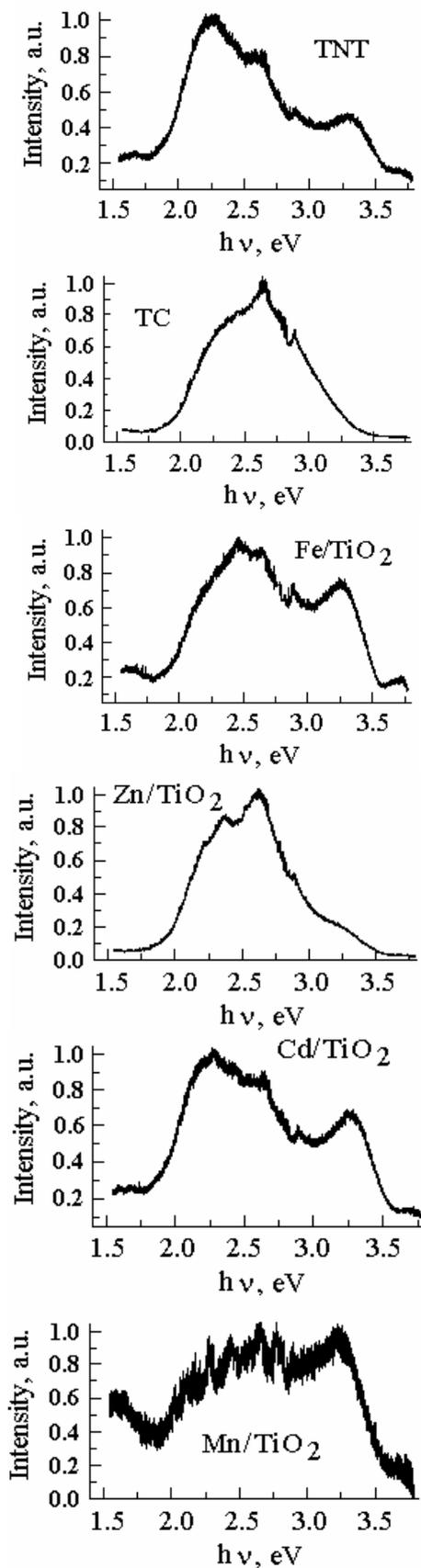


Fig. 5. Luminescence spectra of initial  $\text{TiO}_2$  (TC model), undoped titania nanotubes (TNT) and doped titania nanotubes.

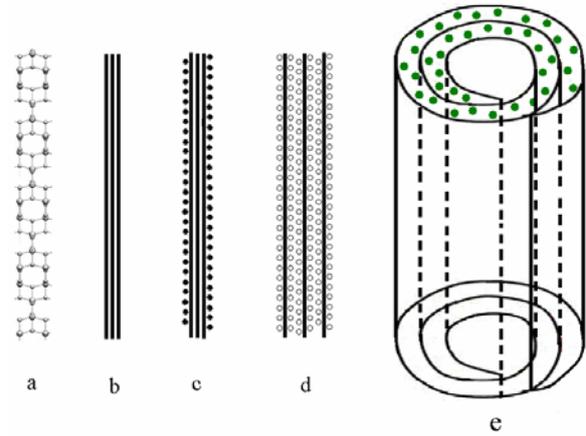


Fig. 6. Schematic drawing for formation of nanotubes. (a) is an anatase single layer (little spheres are the titanium atoms, large spheres are oxygen atoms); (b) is splitting of lamellar structures into nanosheets; (c) is the lamellar structure, on the external surface of which adsorption of molecules of water and NaOH (dark circles) take place; (d) is the lamellar structure, between sheets of which intercalated molecules of water and NaOH (light circles) are located; (e) is the image of a nanotube after hydrothermal synthesis (circles are molecules of water, atoms of hydrogen, OH-groups, metal oxides).

At hydrothermal treatment of  $\text{TiO}_2$ , there is diffusion of metal ions in the  $\text{TiO}_2$  lattice and intercalation (Fig. 6d) of water molecules, OH-groups, metal ions (in case of modifying  $\text{TiO}_2$  with metal ions) in interlayer spaces of  $\text{TiO}_2$  between (100) planes [42]. Metal salts react with alkaline solution, forming hydroxides and oxides ( $\text{Fe}_2\text{O}_3$ , NiO, MnO, ZnO, CdO,  $\text{Cd}(\text{OH})_2$ ). These compounds can be adsorbed on the external and interlayer surfaces of  $\text{TiO}_2$  particles and can serve as nanocrystal seeds [43].

As a result of large amount of intercalated metal ions and water molecules, the van-der-Waals interaction force decreases, which is accompanied with increase of the interlayer distance, and finally there takes place delamination of initial titania by plates in thickness of a few sheets [44]. The sizes of these plates can be increased due to dissolution of small titanate particle and finish building of larger nanoparticles by the mechanism of dissolution/recrystallization [42, 44]. When the value of surface tension will exceed the value of the energy for interlayer attraction, the monolayer of  $\text{TiO}_2$  break away from (100) surface of the  $\text{TiO}_2$  nanoparticle and scroll round the direction [010] in a nanotube [42-46], the axis of which is oriented along the direction [001] [42]. As a consequence, all the metal ions and water molecules that are adsorbed on nanoplate surface will be found in the interlayer space (Fig. 6e) [43, 47]. Since nanotubes are formed in all the course of hydrothermal synthesis [49], hydroxides and oxides of metals during all this time are deposited on the external and internal surfaces of nanotubes. Minimization of the total energy for a single layer of titania acid  $\text{H}_2\text{Ti}_3\text{O}_7$  with respect to the curvature radius of nanotube gives the radius value close

to 4.3 nm [44, 48]. With growth of the number of layers, the total energy increases and even for the number of layers equal to 4 becomes positive [44, 48]. It means that in the presence of such amount of layers the process of scrolling is stopped. Probably, an analogical process was observed in the nanotubes that are synthesized by us, although the number of layers in them is less than four (Table 1).

Washing the filtered residue with nitric acid solution allows to neutralize alkali. Then, washing the residue with distilled water allows to delete reaction products of acid with alkali from the surface of nanotubes. It is important to remember that washing the residue with nitric acid solution could not eliminate oxides and hydroxides of metals from the interlayer space.

The nanotubes washed in nitric acid solution and distilled water are crumbly and unstable. For their stabilization, the procedure of calcination was executed. Calcination of residue is accompanied by desorption of intercalated water, which causes diminishing the interlayer distance in titanates as compared to TiO<sub>2</sub> TC model (Table 1). This result conforms to information of works [17, 26]. However, there is desorption of mainly physically adsorbable water at the chosen temperature of calcination (300 °C) [26]. Among all the investigated metals, nickel intercalated to the interlayer space most strongly interacts with intercalated water [47], as a consequence, the largest value of water remains in Ni/TiO<sub>2</sub>. As a result, one can observe a complete coincidence of luminescence spectra inherent to Ni/TiO<sub>2</sub> and NaOH aqueous solutions (Fig. 4). In other titanates, luminescence of NaOH aqueous solution dominates. It is indicative of the presence of a larger amount of water in the interlayer space of these titanates.

X-ray phase analysis and optical researches did not find out any formation of solid solutions like M<sub>x</sub>Ti<sub>1-x</sub>O<sub>2</sub> (M is a metal from the row: Na, Fe, Mn, Ni, Zn, Cd). A most probable, these metals or their oxides are selected as a separate phase on the external surfaces of nanotubes (see, for example [50, 51]). Absence of X-ray reflections from metals and oxides is, possibly, stipulated by finding these compounds in the amorphous state.

## 8. Conclusions

The analysis of electron-microscopic, X-ray, optical data and mechanism of titania nanotubes formation permits us to draw the following conclusions. The optimum conditions for formation of modified with metal ions titania nanotubes have been ascertained. It has been found that the structure of Fe/TiO<sub>2</sub>, Mn/TiO<sub>2</sub>, Zn/TiO<sub>2</sub>, TiO<sub>2</sub> nanotubes is similar to Na<sub>2</sub>Ti<sub>2</sub>O<sub>4</sub>(OH)<sub>2</sub> structure. The structure of Cd/TiO<sub>2</sub> titanate, probably, is a mixture of anatase and rutile modifications. The investigated metals do not form a solid solution of metal with TiO<sub>2</sub>. These metals are adsorbed on external and internal

surfaces of nanotubes. It is set that the specific surface of titania nanotubes (50-210 m<sup>2</sup>/g) considerably exceeds that of initial TiO<sub>2</sub> (12 m<sup>2</sup>/g).

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